Index

30 Nm (22 ft lb)

23 Nm (17 ft lb)

Impact absorber

Guide

Bumper beam
to remove, bumper cover and trim must be
removed

30 Nm (22 ft lb)

Towing hook
mounting Fig. 1

Center trim strip
removing: pull out of
retaining tabs from behind
(bumper must be disassembled
and beam removed)

A

Bracket
mounting Fig. 2

Cap

Trim strip

Expansion nut

Rubber washer

Premarked holes

Plastic nut
1 Nm (8.85 in lb)

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B

Grille (4-cylinder)
remove in direction
of arrow B

Expanding clip

License plate bracket

Screws,
M5 × 22

Grille (5-cylinder)
remove in direction
of arrow B

Bumper cover
removing:
■ remove expanding clips (inset)
■ unhook from guide and press
  ends downwards (arrow A)
■ pry off cap for trim strip
  and remove screws

■ loosen retaining tabs
  from bumper beam

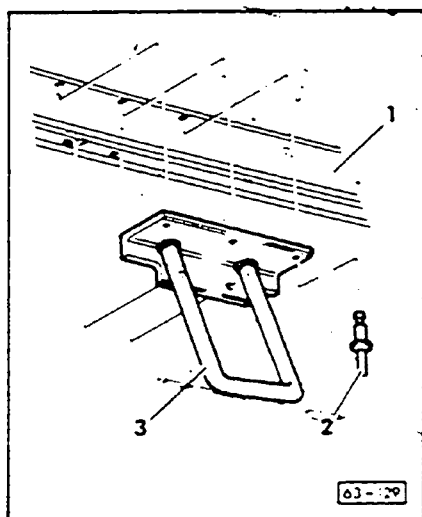| Sedan | Front bumper, assembly | **63.2** |

▶ **Fig. 1   Towing hook, mounting**

1 — Rivet
2 — Beam
3 — Towing hook bracket

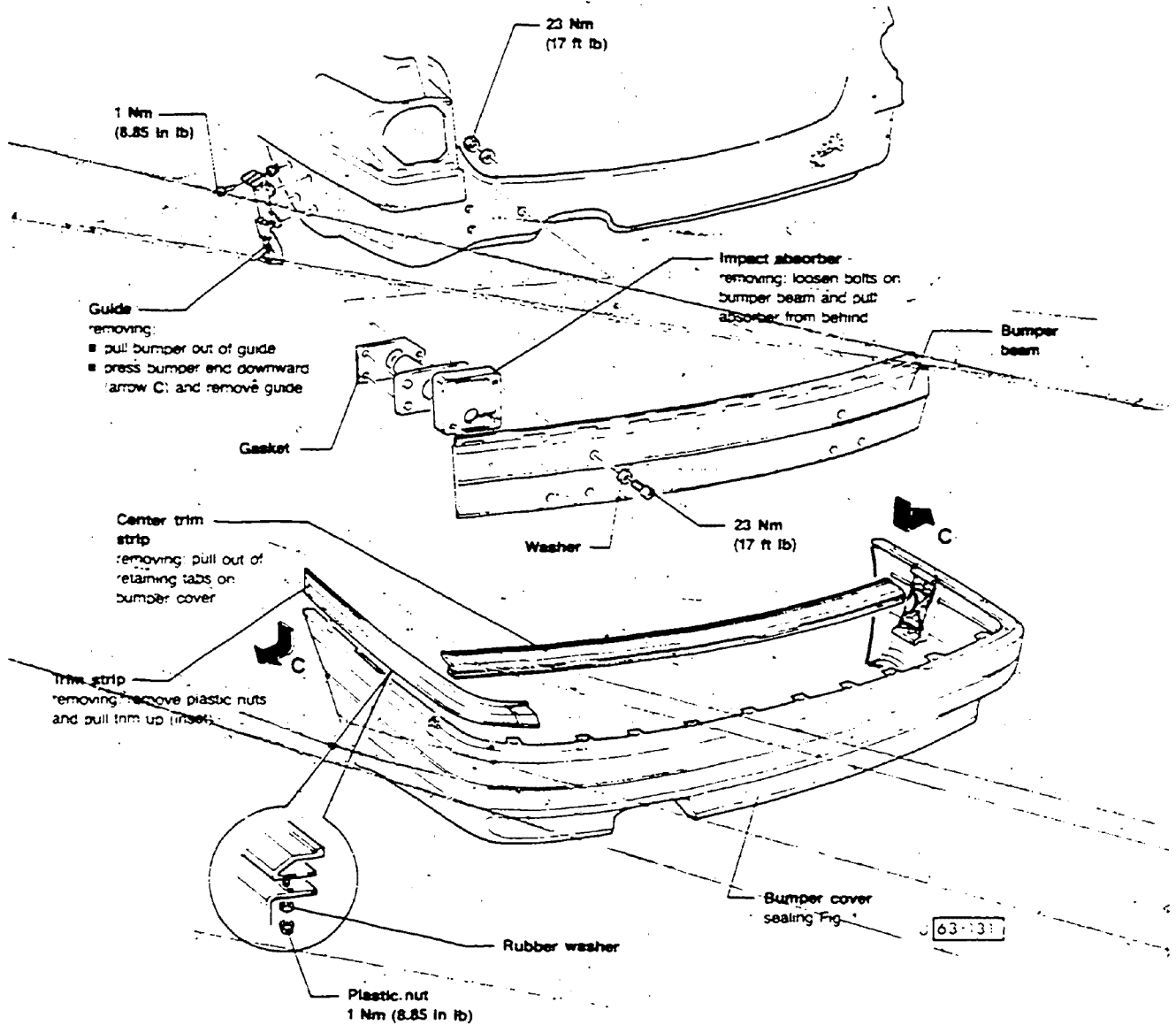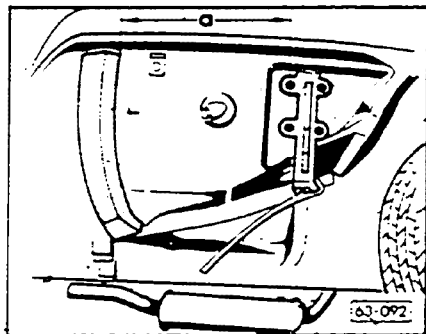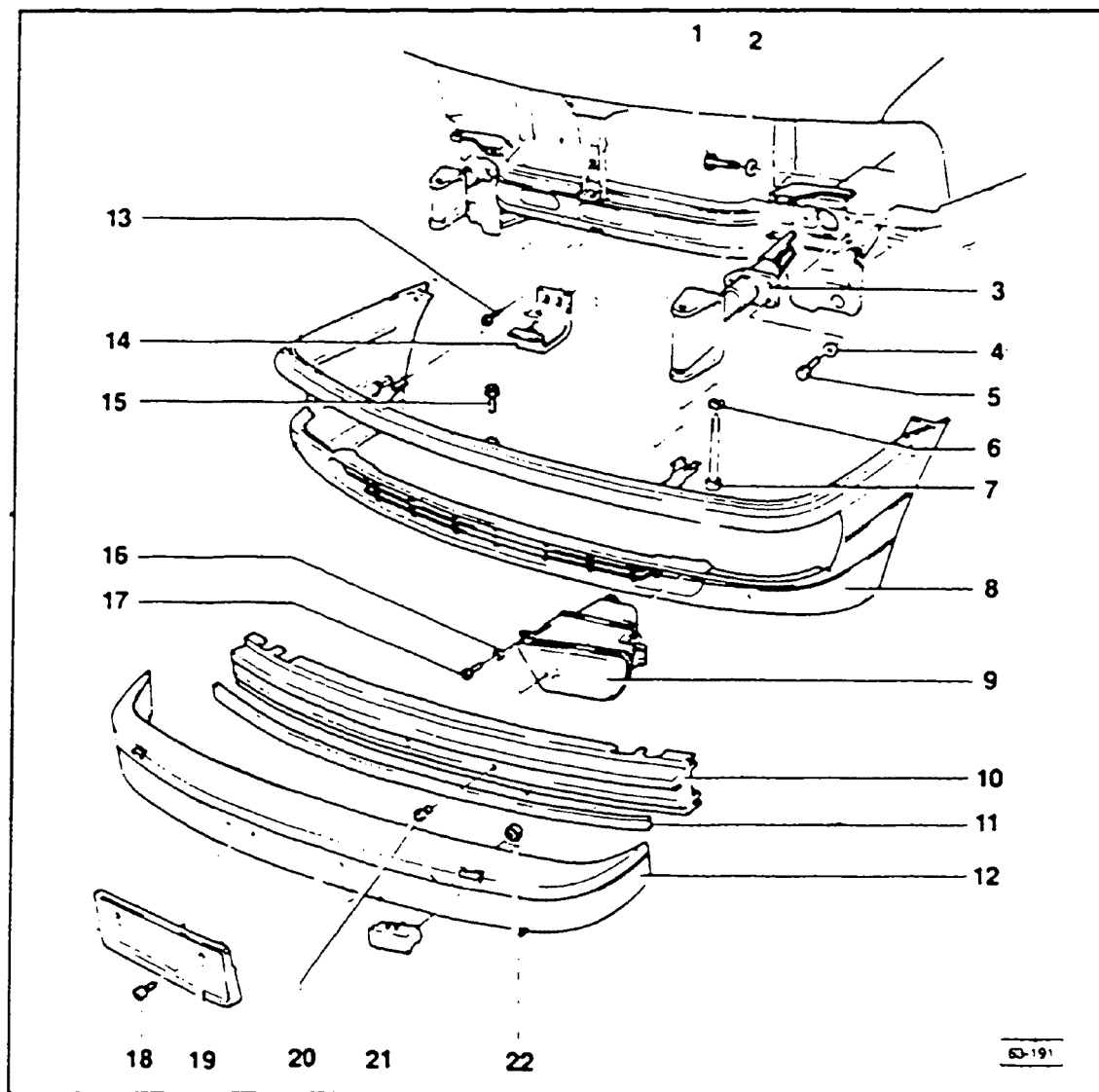▶ **Fig. 2   Bracket, mounting**

1 — Beam
2 — Rivet
3 — Bracket

Note

On Quattro vehicles, the left impact
absorber is held to the long member with
an additional bolt. Torque this bolt
to 23 Nm (17 ft lb).

23 Nm
(17 ft lb)

1 Nm
(8.85 in lb)

Guide
removing:
- pull bumper out of guide
- press bumper end downward
  (arrow C) and remove guide

Gasket

Impact absorber
removing: loosen bolts on
bumper beam and pull
absorber from behind

**Bumper
beam**

**Center trim
strip**
removing: pull out of
retaining tabs on
bumper cover

Washer

23 Nm
(17 ft lb)

C

Trim strip
removing: remove plastic nuts
and pull trim up (inset)

C

Rubber washer

Plastic nut
1 Nm (8.85 in lb)

**Bumper cover
sealing Fig.**

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▶ Fig. 1   Bumper, sealing

     a = 280mm (11.0 in)

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1 — Hex head bolt
   23 Nm (17 ft lb)

2 — Washer

3 — Impact absorber
   removing
   ■ disassemble bumper
   ■ unscrew hex head bolts

4 — Washer
   three washer per impact absorber

5 — Hex head bolts
   three bolts per impact absorber

6 — Washer

7 — Pan head screw
   23 Nm (17 ft lb)

8 — Spoiler
   removing
   ■ disassemble bumper
   ■ remove expanding clips Fig 1
   ■ unbolt spoiler from wheel well housing Fig 2
   ■ unbolt upper mounting bolts on spoiler Fig 3
   ■ disconnect headlight washers or fog lights if
     applicable
   ■ remove spoiler by pulling straight out from body

Coupe   Front bumper. assembly   **63**.6

9 — Fog lamp
   if applicable, does not need to be removed when
   removing spoiler

10 — Bumper beam
   to remove, bumper cover and trim must be
   removed first

11 — Trim strip

12 — Bumper cover
   can be removed after bumper is disassembled

13 — Screw/washer
   6 Nm (53 in lb)

14 — Bracket
   spoiler must hook into bracket when installing

15 — Screw/washer
   6 Nm (53 in lb)

16 — Washer

17 — Screw
   1.0 Nm (8.9 in lb)

18 — Self tapping pan head screw

19 — License plate bracket

20 — Nut

21 — Headlight washer jet
   removing:
   ■ remove bumper
   ■ unscrew hex nut from inside
   ■ remove washer jet from front

22 — Hex nut
   secures headlight washer jet
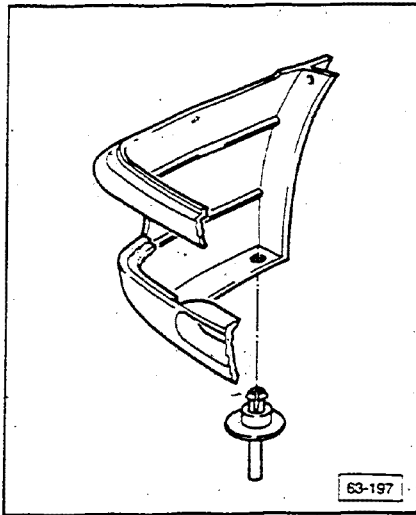
► Fig. 1 Expanding clip, removing

- pierce pin on expanding clip
- remove clip
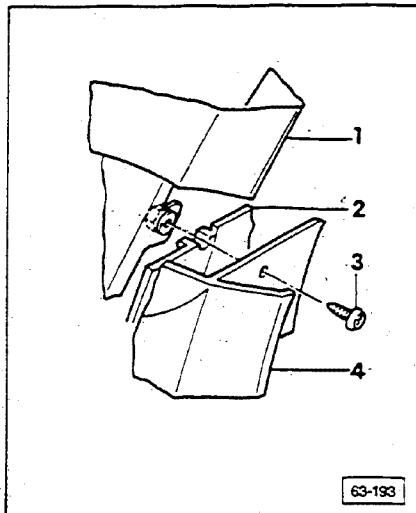
► Fig. 2 Front spoiler/wheel house liner, securing

1 = fender
2 = wheel house liner
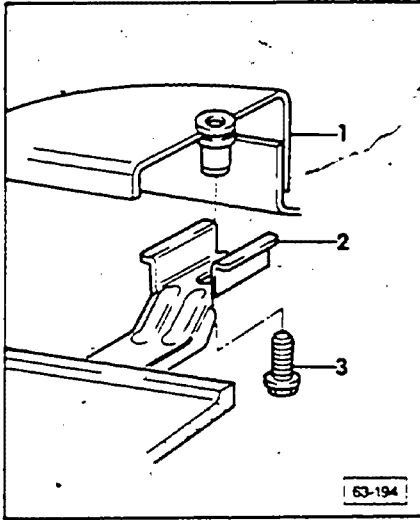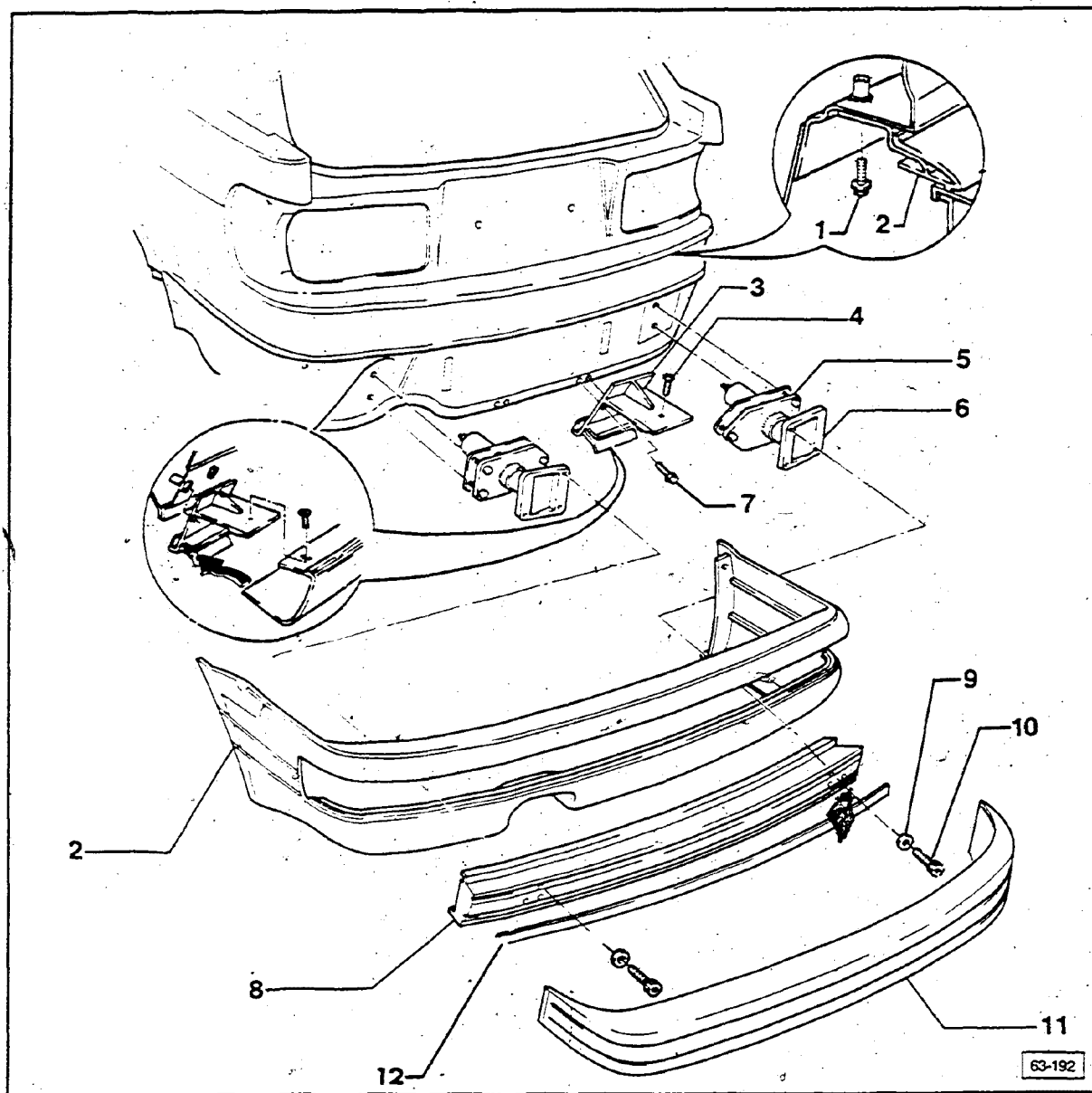3 = screw/washer
- **6 Nm (4.4 ft lb)**
4 = Spoiler

► **Fig. 3 Front spoiler top mounting, assembly**

   1 = headlamp mounting
   2 = bracket
     • part of bumper trim
   3 = screw/washer
     • **6 Nm (4.4 ft lb)**
     • must be unscrewed prior to reinstalling spoiler

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1 — Screw/washer
5 Nm (44 in lb)
to remove spoiler, take off center bolts,
loosen end bolts

2 — Rear spoiler
disassemble prior to removing bumper removing:
- take off screws/washers A and B
- unscrew bolts on wheel house liner, fig. 1
- remove spoiler

3 — Retaining clip

4 — Self tapping pan head screw

5 — Intermediate piece

6 — Impact absorber
only remove after bumper cover disassembled, and
bolts holding bumper loosened

7 — Screw/washer
5 Nm (44 in lb)

8 — Bumper
removing:
- take off luggage compartment trim, left,
right and lower
- remove hex head nuts from inside vehicle, fig. 2
- pull bumper straight out toward rear

9 — Washer

10 — Self tapping pan head screw
23 Nm (17 ft lb)
Removing:
- take off bumper cover
- remove impact absorber

11 — Bumper cover
can be unclipped and removed after bumper is
disassembled

12 — Trim strip
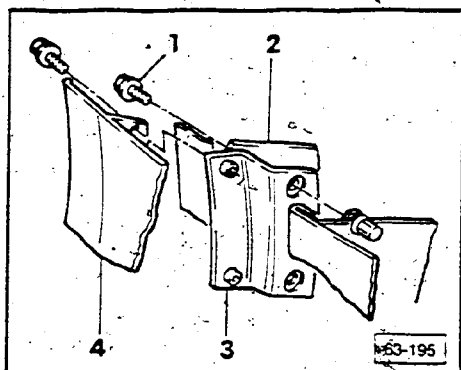
▶ Fig. 1 Rear spoiler/wheel house liner, securing

1 = screw/washer
   7 Nm (5.2 ft lb)
2 = wheel house liner
3 = bracket
4 = rear spoiler
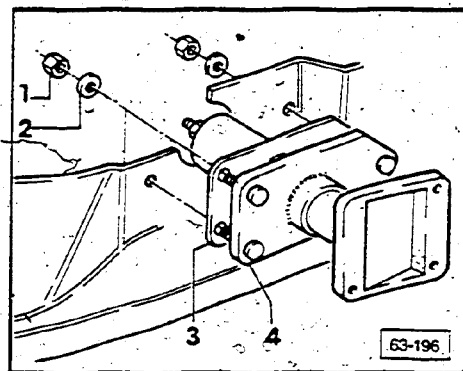
▶ Fig. 2 Rear bumper, removing

■ unscrew hex head nuts
   1 = hex head nuts
   2 = washer
   3 = intermediate part
   4 = impact absorber

Rear bumper, installing

Reinstall all components in reverse order of removal