Index

80/90

Heated seat elements

- removing/installing (w/power seats) 74.9
- removing/installing (w/o power seats) 74.2

Coupe

Heated seat elements

- removing/installing (w/power seats) 74.24
- removing/installing (w/o power seats) 74.17

E-1

Heated seat elements, removing/ installing

(Vehicles without power seats)

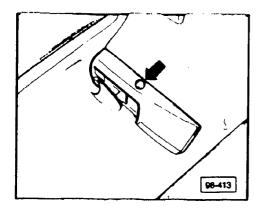
Note

Always refer to appropriate wiring diagram when performing electrical repairs.

disconnect battery ground strap

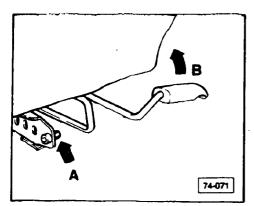
Seat element, removing

- remove screw (arrow)
- take off seat track covers

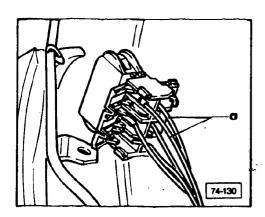


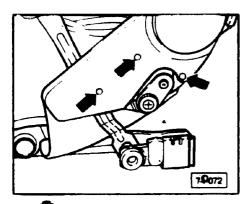


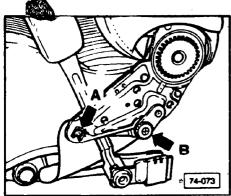
- pull up lever (arrow B), carefully remove seat from tracks toward rear
 - do not damage carpeting
- disconnect electrical wiring to seat, remove seat from vehicle
- disconnect heated seat element from seat frame

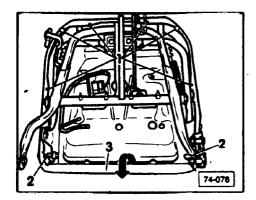


- open rear connector cover, pull off connector a for seatback element
 - terminals 3, 6









drive in retaining pins on both sides (arrows), and remove trim

Note .

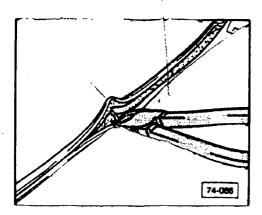
Retaining pins are of different lengths

- remove lock washers (arrow A) on both sides
- unscrew mounting bolts from both eides (arrow B)

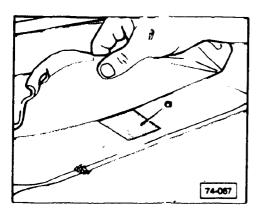
- separate and remove seat backrest from seat frame
- unhook tension wire 2 on both sides
- pry off cover reinforcement 3"
- bend open upholstery hooks 1
- unhook and remove seat cover
- fold back cover

CAUTION

Part numbers are for reference only. Always check with your Parts Department for latest parts information.



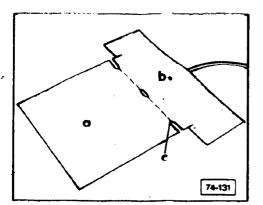
w hut clipe (se chown)



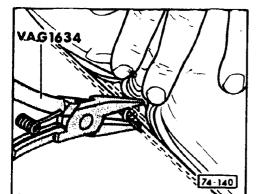
- carefully remove seat element from upholstery
 - adhesive strip a remains on cushion
 - warm adhesive strip with hot air blower to aid in removal of heat element



Heating element is bonded to cushion as of 9/89



- cut through old heating element at c
- remove section b with connector wire
 - part a remains on cushion

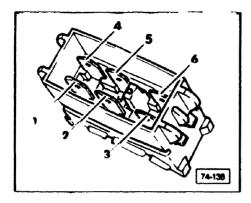


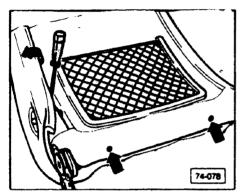
Seat element, installing

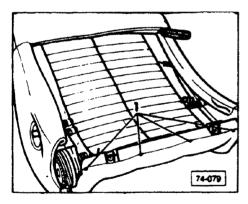
CAUTION

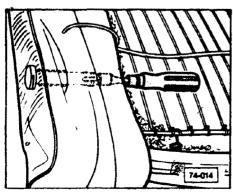
Part numbers are for reference only. Always check with your Parts Department for latest parts information.

- install replacement element over old element with universal adhesive Part No. D 001 200 or equivalent
- use upholstery pliers V.A.G 1634 or equivalent to install clips









Seat connector, contact locations

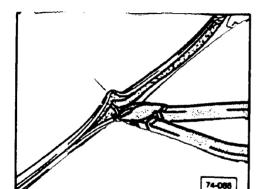
- 1 seat heat element 10 mm2 (wire diameter)
- 2 temperature sensor 0.5 mm² (wire diameter)
- 3 seatback heat element
- 4 ·· temperature sensor 0.5 mm² (wire diameter)
- 5 seat heat element 1.0 mm² (wire diameter)
- 6 seathack heat element

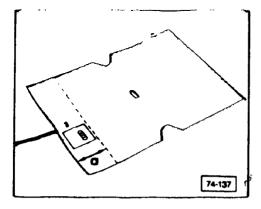
Seatback element, removing

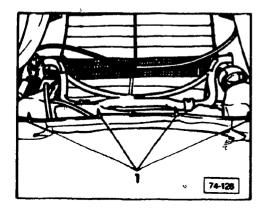
- remove seat from vehicle
- remove seatback
- unscrew trim mounting bolts for trim (arrows)
- prv out seatback cover, as shown
- remove trim from below

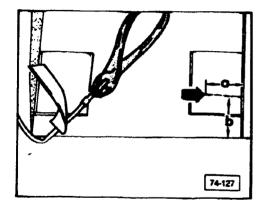
Standard seatback

- remove headrest
- pry off adjustment knob trim, remove screw
- take off adjustment knob
- loosen cover from seatback frame
- carefully pry off cover from top with screwdriver
 - bend open hooks 1
- press out headrest guides with 10 mm (25/64 in) wrench









- turn cover over, cut through clips (as shown)
- remove cover element with connector

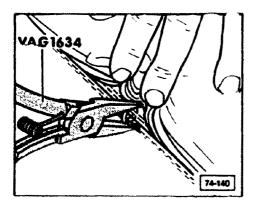
Note

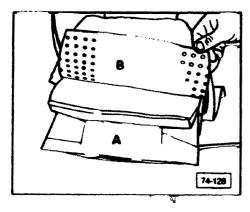
Heating element is now honded to cushion as of 0/80

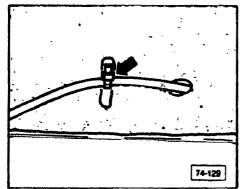
- cut through bonded element as shown
 - approximately 8.0 cm (approximately 3.1 in.)
- remové section with electrical wires.

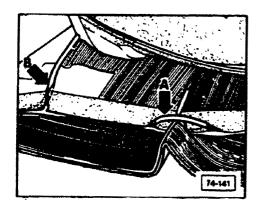
Sport seatback

- bend open upholstery hooks 1, unhook cover
- pull up seatback center portion
- loosen cover from inner material layer
 - · mark ends with felt tip pen for adhesive strip
- remove intermediate laver
- cut electrical wire to defective element
- cut slit into foam as shown
 - approximately 4.0 cm (approximately
 - b = approximately 6 0 cm (approximately 2.3 in.)









Seatback elements, installing

Standard seathack

- bond replacement element over remaining old element with universal adhesive Part No. D 001 200 or equivalent
- use uphoistery pliers VAG 1634 or equivalent to install clips

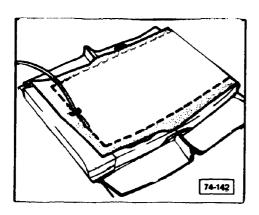
Sport seatback

- remove protective film from replacement element B
- install element B on foam A
 - keep wrinkle free
 - · repeat for rest of element

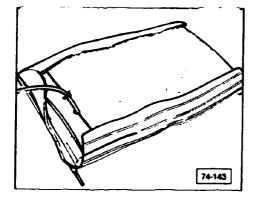
route replacement element connector wire through slit and secure with tie wrap

Note

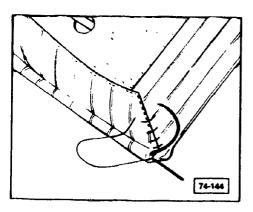
DO NOT bend wire A. cable guide B



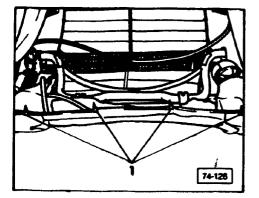
- glue adhesive strip onto intermediate layer as marked
- padded side of adhesive strip is glued on ends of inside of cover material



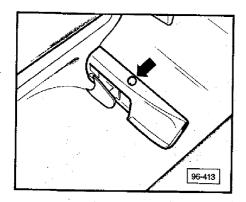
ensure seat cover is placed evenly mulled tight and secured to adhesive strip



sew cover comers by hand



- turn seatback center section over
- bend over hooks 1 to secure
- reinstall all other components in reverse order of removal
- reconnect battery ground strap
- check seat for proper function

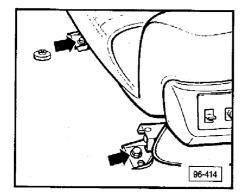


Heated seat element, removing/ installing

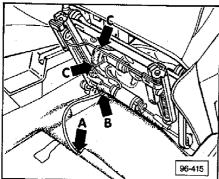
(Vehicles with power seats)

Seat element, removing

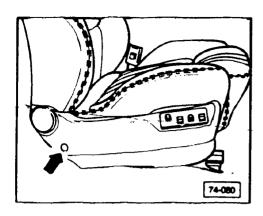
- remove cap and screw (arrow)
- take off seat track covers
- remove covers from front



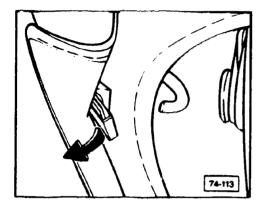
- move seat fully to rear, then raise fully at front and remove bolts (arrows)
- disconnect battery ground strap



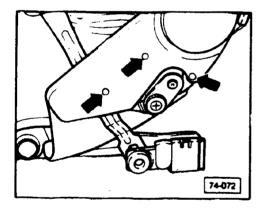
- lift seat at rear, cut off tie wrap A
- push seat to rear and lean back
 - take care not to damage carpeting
- open cable mounting B, cut tie wraps C
- disconnect plug connectors
- remove seat from vehicle
- disconnect 6 point connector from driver's seat control unit
 - 2 point connector on passenger seat
- remove connector for heated seat from seat frame
- open flaps at rear and remove wires a forseatback heat element
 - contacts 3, 6



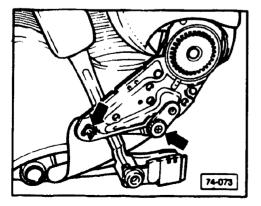
pry off cover cap (arrow) unacrew mounting holts



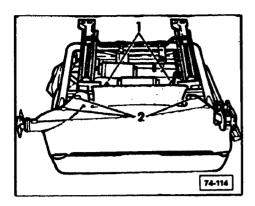
- pry out retaining pin
- unhook side trim from switch trim on seat frame and remove



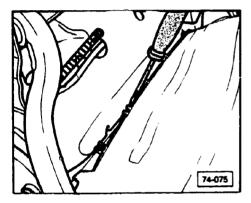
- push pins in from opposite side (arrows)
 - · pins are of different length



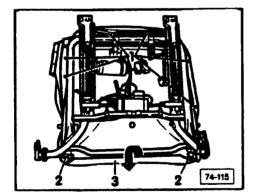
- remove left/right screws, washers from stop pins (arrows)
- pull apart seatback mounting, remove seat back



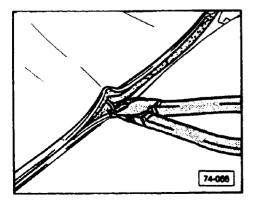
- bend open upholstery hooks 1 unhook lower upholstery trim
- pry out clips 2



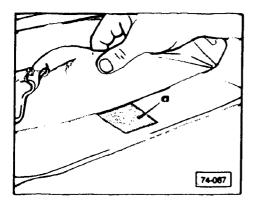
- fold over trim material
- carefully pry off mounting clips with screwdriver
- remove trim from bottom

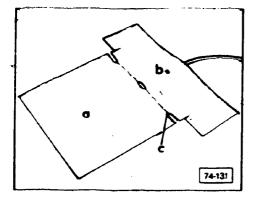


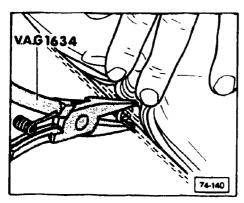
- bend open wire 2 on both sides
- pry out clips 1
- pry off cover reinforcement 3
- fold over seat cover

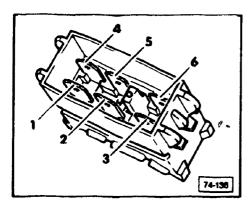


cut off clips and remove seat cover









remove heat element with connector from cushion

- adhesive strip a must remain on cushion
- heat a with hot air blower if necessary to facilitate removal of heat element

Note

Heating element is bonded to cushion as of 9/89

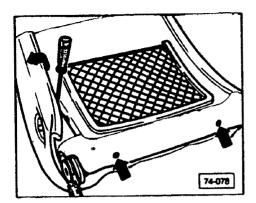
- cut through heating element at c
- remove section b with electrical connector
 - section a remains on cushion

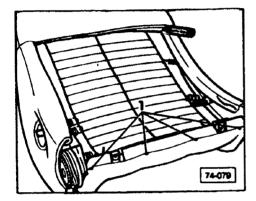
Seat element, installing

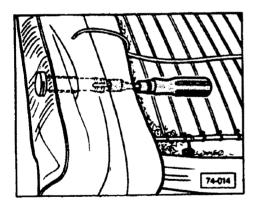
- bond replacement element over remaining portion of old element with universal adhesive Part No. D 001 290 or equivalent
- use upholstery pliers VAQ*1634 or equivalent to install clips

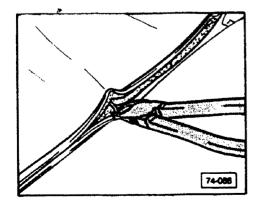
Seat connector, contact locations

- 1 seat heat element 1.0 mm² (wire diameter)
- 2 temperature sensor 0.5 mm² (wire diameter)
- 3 seatback heat element
- 4 temperature sensor 0.5 mm² (wire diameter)
- 5 seat heat element 1.0 mm² (wire diameter)
- 6 seatback heat element









Seatback element, removing

- remove seat from vehicle
- remove seatback
- unscrew trim mounting bolts for trim (arrows)
- pry out seatback cover (as shown)
- remove trim from below

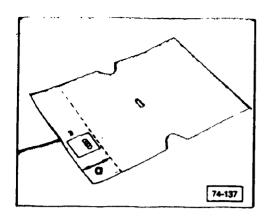
Standard seatback

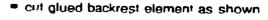
- remove headrest
- pry off adjustment knob trim, remove screw
- take off adjustment knob
- loosen cover from seatback frame
- carefully pry off cover from top with screwdriver
 - bend open hooks 1
- press out headrest guides with 10 mm (25/64 in.) wrench

- turn cover over, cut through clips (as shown)
- remove cover, element with connector

Note

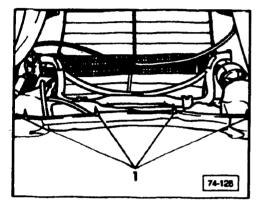
Heating element is now bonded to cushion as of 9/89.





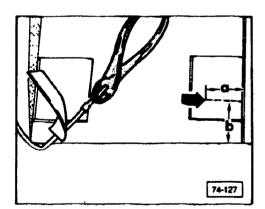
a pproximately 8.0 cm (approximately 3.1 in.)

remove section with electrical wires

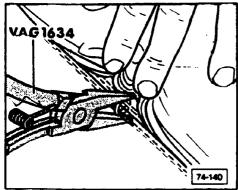


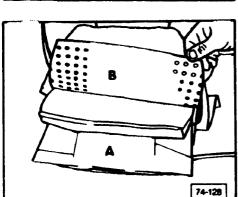
Sport seatback

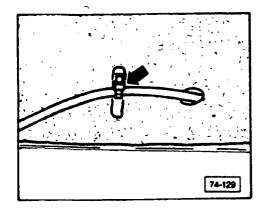
- bend open upholstery hooks 1, unhook cover
- raise seatback center portion
- loosen cover from inner material layer
 - mark ends with felt tip pen for adhesive strip
- remove intermediate layer

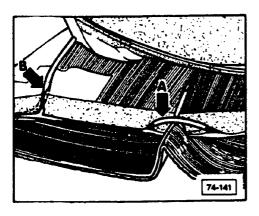


- cut electrical wire to defective element
- cut slit on foam as shown
 - a approximately 4.0 cm (approximately 1.6 in.)
 - **b** approximately 6.0 cm (approximately 2.3 in.)









Seatback element, installing

Standard seatback

- bond replacement element over remaining old element
- use upholstery pliers VAG 1634 or equivalent to install clips

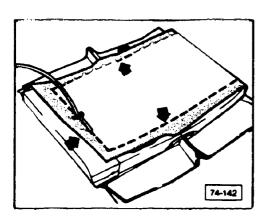
Sport seatback

- remove protective film from replacement element B
- install replacement element onto foam A
 - · keep free from wrinkles
 - · repeat for rest of element

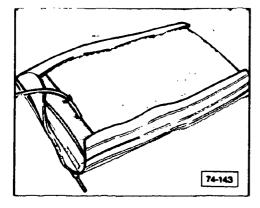
route and fasten new element through slit (arrow) and secure with tie wrap

Note

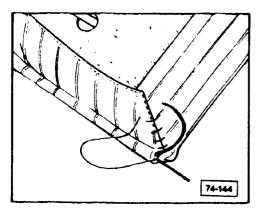
Do not bend wire A, cable guide B



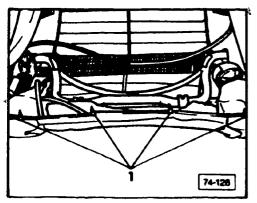
- glue velcro tape onto intermediate layer as marked (arrows)
- padded side of velcro tape is glued on ends of inside of cover material



 ensure seat cover is placed evenly tightly and secured to velom tape



sew cover corners by hand



- turn over seatback center section, hook and bend over hooks 1
- reinstall all other components in reverse order of removal
- reconnect battery ground strap
- check seat for proper function

Heated seat elements, removing/ installing

(Vehicles without power seats)

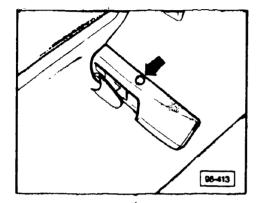
Note

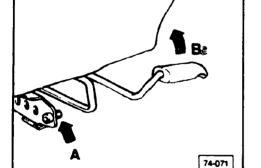
Always refer to appropriate wiring diagram when performing electrical repairs

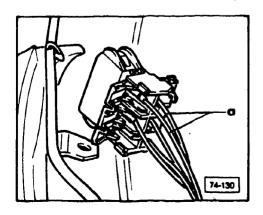
disconnect battery ground strap

Seat element, removing

- remove screw (arrow)
- take off seat track covers

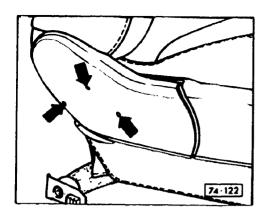




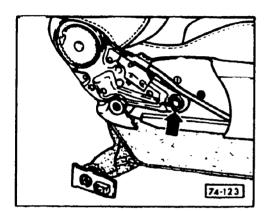


- remove bolt (arrow A)
- pull up lever (arrow B), carefully remove seat from tracks toward rear
 - do not damage carpeting
- disconnect electrical wiring to seat, remove seat from vehicle
- disconnect heated seat element from seat frame
- open rear connector cover, pull off connector a for seatback element
 - terminals 3, 6

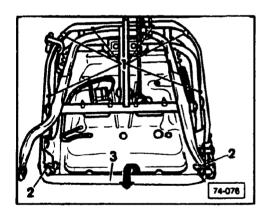
E-18



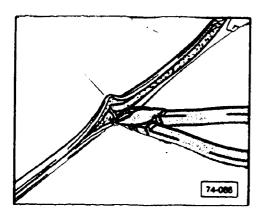
- knock through retaining pins (arrows) approximately 5.0 mm (13/64 inch) with punch on both sides
- remove trim



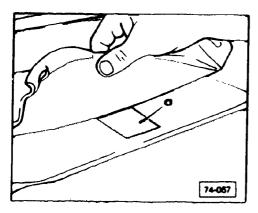
- remove retaining clip (arrow) from both sides
- lift lever on side, tilt backrest forward
- pull backrest sides apart, remove backrest



- separate and remove seat backrest from seat frame
- remove stop pin retaining screws. both sides
- unhook tension wire 2 on both sides
- pry off cover reinforcement 3
- bend open upholstery hooks 1
- unhook and remove seat cover
- fold back cover



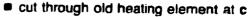
cut clips (as shown)



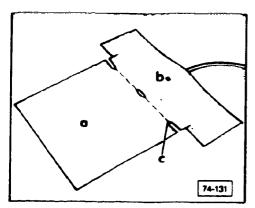
- carefully remove seat element from upholstery
 - adhesive strip a remains on cushion
 - warm adhesive strip with hot air blower to aid in removal of heat element
- remove element with connector

Note

Heating element is bonded to cushion as of 9/89



- remove section b with connector wire
 - part a remains on cushion

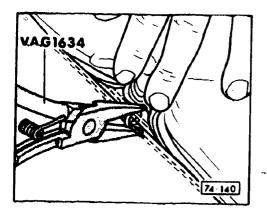


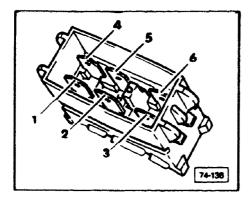
Seat element, installing

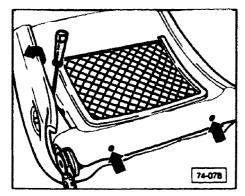


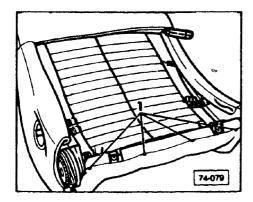
Part numbers are for reference only. Always check with your Parts Department for latest parts information.

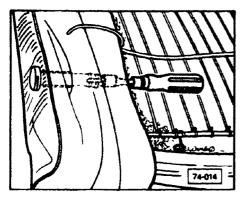
- install replacement element over old element with universal adhesive Part No. D 001 200 or equivalent
- use upholstery pliers VAG 1634 or equivalent to install clips











Seat connector, contact locations

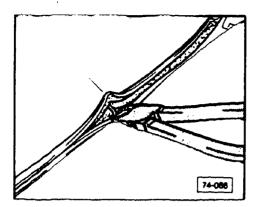
- 1 seat heat element 1.0 mm² (wire diameter)
- 2 temperature sensor 0.5 mm² (wire diameter)
- 3 seatback heat element
- 4 temperature sensor 0.5 mm² (wire diameter)
- 5 seat heat element 1.0 mm2 (wire diameter)
- 6 seatback heat element

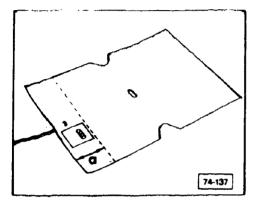
Seatback element, removing

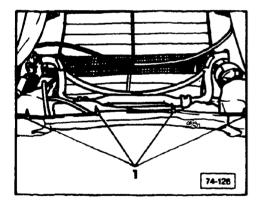
- remove seat from vehicle
- remove seatback
- unscrew trim mounting bolts for trim (arrows)
- pry out seatback cover, as shown
- remove trim from below

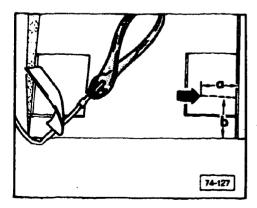
Standard seathack

- remove headrest
- pry off adjustment knob trim, remove screw
- take off adjustment knob
- loosen cover from seatback frame
- carefully pry off cover from top with screwdriver
 - bend open hooks 1
- press out headrest guides with 10 mm (25/64 in.) wrench (%)









- turn cover over, cut through clips (as shown)
- remove cover, element with connector

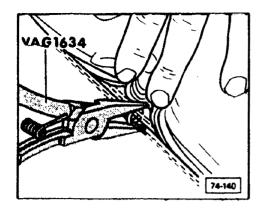
Note

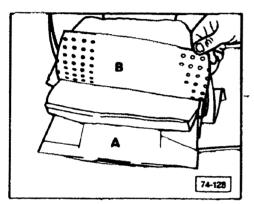
Heating element is now bonded to cushion as of 9/89

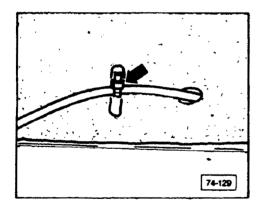
- cut through bonded element as shown
 - a approximately 8 0 cm (approximately 3 1 in)
- remove section a with electrical wires

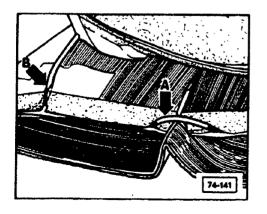
Sport seatback

- bend open upholstery hooks 1, unhook cover
- pull up seatback center portion
- loosen cover from inner material layer
 - mark ends with felt tip pen for adhesive strip
- remove intermediate layer
- cut electrical wire to defective element
- cut slit into foam as shown
 - a = approximately 4.0 cm (approximately 1.6 in.)
 - **b** = approximately 6.0 cm (approximately 2.3 in.)









Seatback elements, installing

Standard seatback

- bond replacement element over remaining old element
- use upholstery pliers VAG 1634 or equivalent to install clips

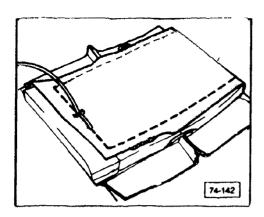
Sport seatback

- remove protective film from replacement element B
- install element B on foam A
 - · keep wrinkle free
 - repeat for rest of element

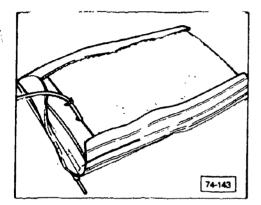
route replacement element connector wire through slit and secure with tie wrap

Note

DO NOT bend wire A, cable guide B.

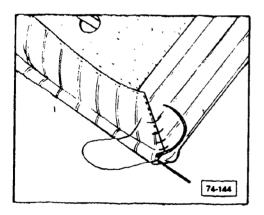


- glue velcro tape onto intermediate layer as marked
- padded side of velcro tape is glued on ends of inside of cover material

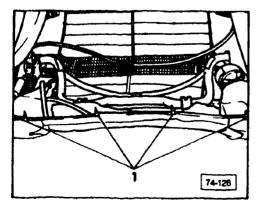


ensure seat cover is placed evenly, pulled tight and secured to velcro tape

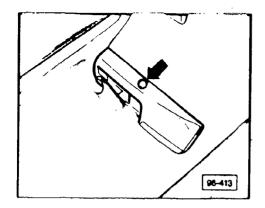


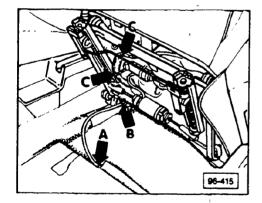


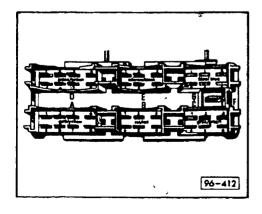
sew cover comers by hand



- turn seatback center section over, hook
- bend over hooks 1 to secure
- reinstall all other components in reverse order of removal
- reconnect battery ground strap
- check seat for proper function







Vehicles with power seats

Heated seat element. removing/installing

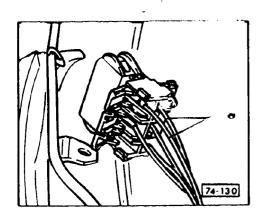
(Vehicles with power seate)

Seat element, removing

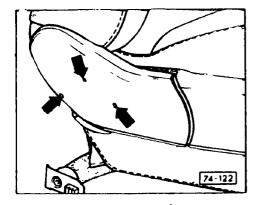
- remove cap and screw (arrow)
- take off seat track covers
- remove covers from front
- move seat fully to rear, then raise fully at front and remove holts (arrows)
- # disconnect battery ground strap

- lift seat at rear, cut off tie wrap A
- push seat to rear and lean back
 - take care not to damage carpeting
- open cable mounting B, cut tie wraps C
- disconnect plug connectors
- remove seat from vehicle

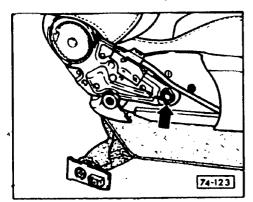
- disconnect 6 point connector from driver's seat control unit
 - 2 point connector on passenger seat
- remove connector for heated seat from seat frame



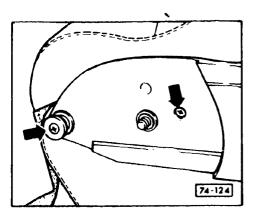
- open flaps at rear and remove wires a for seatback heat element
 - contects 3, 6



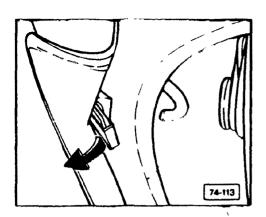
- knock through retaining pins (arrows) approximately 5.0 mm (13/64 in) with punch on both sides
- romove trim



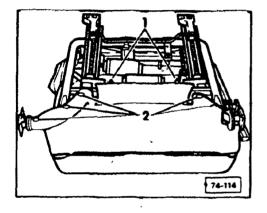
- remove retaining clip (arrow) from both sides
- lift lever on side, tilt backrest forward
- pull backrest sides apart, remove backrest



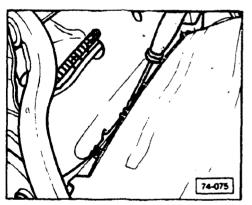
- remove retaining screws from stop pins (arrow A), left/right
- remove screw (arrow B)



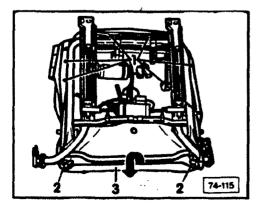
- pry out retaining pin
- * unhook side trim from switch trim on peat frame and remove



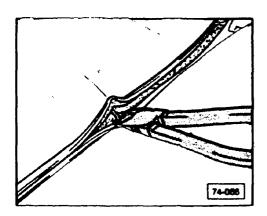
- bend open upholstery books 1 unbook lower upholstery trim
- pry out dips 2

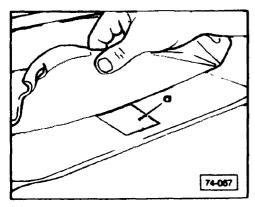


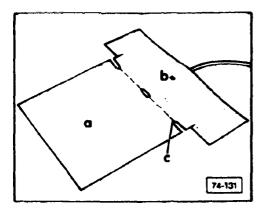
- fold over trim material
- carefully pry off mounting clips with screwdriver
- remove trim from bottom

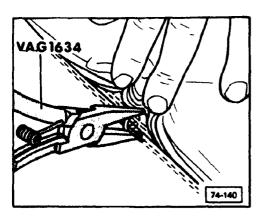


- bend open wire 2 on both sides
- pry out clips 1
- pry off cover reinforcement 3
- fold over seat cover









cut off clips and remove seat cover

CAUTION

Part numbers are for reference only Always check with your Parts Department for latest parts information.

- remove heat element with connector from cushion
 - adhesive strip a must remain on cushion
 - heat a with hot air blower if necessary to facilitate removal of heat element

Note

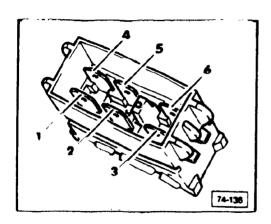
Heating element is bonded to cushion as of 9/89

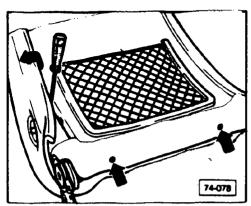
- cut through heating element at c
- remove section b with electrical connector
 - section a remains on cushion

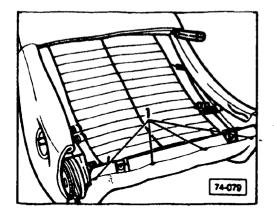
Seat element, installing

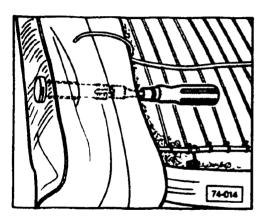
bond replacement element over remaining portion of old element with universal adhesive Part No. D 001 200 or equivalent

use upholstery pliers VAG 1634 or equivalent to secure clips









Seat connector, contact locations

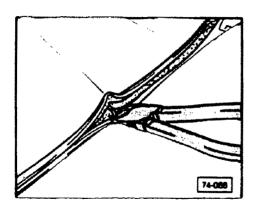
- seat heat element 1 0 mm² (wire diarneter)
- 2 temperature sensor 0 5 mm (wire diameter)
- 3 seatback heat element
- 4 -- temperature sensor 0.5 mm² (wire diameter)
- 5 seat heat element 1.0 mm² (wire diameter)
- 6 seatback heat element

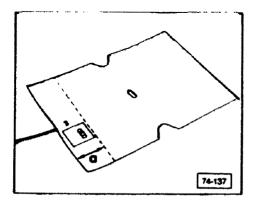
Seatback element, removing

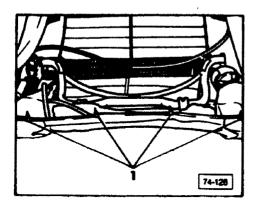
- remove seat from vehicle
- remove seatback
- unscrew trim mounting bolts for trim (arrows)
- pry out seatback cover (as shown)
- remove trim from below

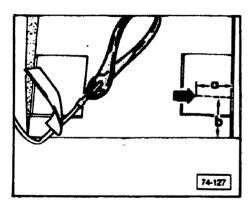
Standard seatback

- remove headrest
- pry off adjustment knob trim, remove screw
- take off adjustment knob
- loosen cover from seatback frame
- carefully pry off cover from top with screwdriver
 - bend open hooks 1
- press out headrest guides with 10 mm (25/64 in.) wrench









- turn cover over, cut through clips (as shown)
- remove cover, element with connector

Note

Heating element is now bonded to cushion as of 0/80

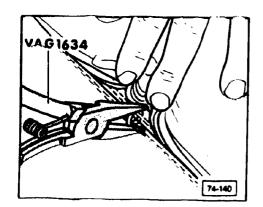
- · cut through bonded element as shown
 - approximately 8 0 cm (approximately 3 1 in)
- # remove section with electrical wires

Sport seaffack

Series.

- bend open upholstery hooks 1, unhook cover
- raise seatback center portion
- loosen cover from inner material layer
 - mark ends with felt tip pen for adhesive strip
- remove intermediate layer
- cut electrical wire to defective element
- cut slit on foam as shown
 - approximately 4 0 cm (approximately 1.6 in.)
 - b approximately 6 0 cm (approximately 2.3 in)

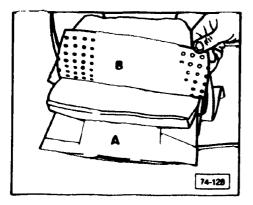
Þ



Seatback element, installing

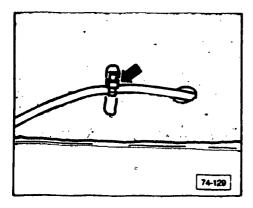
Standard seatback

- bond replacement element over remaining old element
- use upholstery pliers VAG 1634 ~ equivalent to secure clips

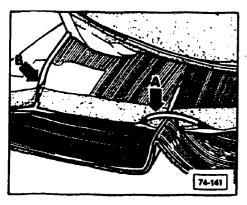


Sport seatback

- remove protective film from replacement element B
- install replacement element onto foam A
 - keep free from wrinkles
 - repeat for rest of element

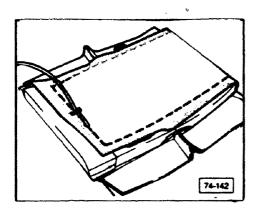


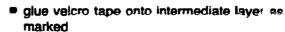
route and fasten new element through slit and secure with tie wrap



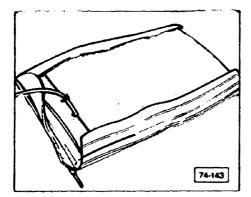
Note

Do not bend wire A. cable guide B



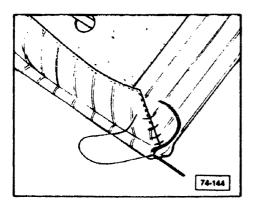


padded side of velcro tape is glued on ande of incide of nover material

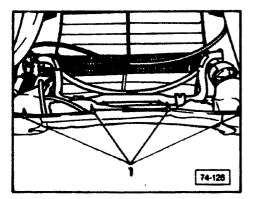


ensure seat cover is placed eventy tightly and corured to velore tape





sew cover comers by hand



- turn over seatback center section, hook and bend over hooks 1
- reinstall all other components in reverse order of removal
- reconnect battery ground strap
- check seat for proper function